

Epifanes Nonskid Deckcoating (all colours)

One-component hard, nonskid deck paint

Type	Air drying
Base	Urethane/alkyd resin / polypropylene beads
Properties	A one-component, semi-gloss, nonskid deckpaint containing measured amount of polypropylene beads as the nonskid agent.
Field of application	Fiberglass/GRP - Steel - Wood - aluminum: as nonskid finishing deckcoat-ing on full one-component paint systems. Maintenance of existing nonskid paint systems regardless which brand.
Colours	White - cream # 1 - grey # 212 - grey # 213 Custom made colours on request
Gloss	Semi gloss
Density	1,30 - 1,50 kg/dm ³ dependent on colour
Viscosity	35 seconds ISO-cup 6 mm
Solids contents	50-55 +/- 2 vol. %
VOC - level	367 grams/liter
Packing	750ml. White, Grey # 212 and grey # 213 also available in 2000ml.
Shelf life	In closed original container stored in a dark location between 5 - 25°C approx. 3 years.
Conditions during application and drying	Temperature minimal 10°C. - maximum 28°C. Relative air humidity minimal 50% - maximum 75%
Thinner for roller applications	Epifanes Brushthinner for Paint & Varnish
Thinner for spray applications	Application by spray is not advised
Application tools	Shorthaired fur roller
Recommended filmthickness / coat	100 - 120 µm wet = 50 - 60 µm dry
Application recommendations	Stir well prior to use and during application. Apply in one single rolling movement. Do not apply wet-in-wet. Do not apply excessive wet films to avoid the formation of curtains and drying problems. Application by short-haired fur roller provides an even distribution of the beads. For best results, apply 2 coats. Allow the final coat at least 72 hours to harden thoroughly.
Theoretical coverage	4- 8m ² per liter @ 50µm dry filmthickness
Practicle coverage	Dependent on condition of substrate, loss of material due to factors such as application technique, shape of object, circumstances during application.
Substrate conditions	To avoid the intake of moisture, apply this Nonskid Deckcoating on at least 2 high gloss coats, i.e. Epifanes Mono-urethane Yacht Paint.

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**Drying times @ 20°C. / 65% RAH
and 40 µm dry filmthickness**

Dustdry	Recoatable	Min. through drying
1 hour	24 hours	72 hours

**Preferred primer build up
(one-component)**

GRP	Steel	Wood	Aluminium
Epifanes Multi Marine Primer	Epifanes Multi Marine Primer	Epifanes Multi Marine Primer	Epifanes Multi Marine Primer
1 coat	3 coats	1-2 coats	1-2 coats
+	+	+	+
Epifanes Mono-urethane Yacht Paint	Epifanes Mono-urethane Yacht Paint	Epifanes Mono-urethane Yacht Paint	Epifanes Mono-urethane Yacht Paint
2 coats	2 coats	2 coats	2 coats

Remark regarding primer system

Sand every primer coat with P 220 dry. On **new** aluminium, first apply one thin coat Epifanes Washprimer AQ.

System build up

For optimal distribution of the nonskid beads, apply two coats Nonskid Deckcoating. Intercoat sanding is not necessary.

Safety

The user of this product should obey all national laws and legislation concerning health, safety and environmental hazard. For more information on health and safety, refer to the Material Safety Data Sheet of this product.

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